

## TECHNICAL DATA SHEET MATTE PET-G

TRADE NAME: Fiberlogy MATTE PET-G

MANUFACTURER: Fiberlab S.A., Brzezie 387, 32-014 Brzezie, Poland

DESCRIPTION: MATTE PET-G filament designed for printing in FFF/FDM technology,

available in different colors, wound on a spool, vacuum-packed in a

plastic bag, placed in a cardboard box.

## **TECHNICAL INFORMATION:**

Diameter: 1.75 mm
Diameter Tolerance: +/- 0.02 mm
Avg Roundness: + 0.01 mm
Net Weight: 0.85 kg

Print Temperature: 260°C - 280°C

Bed Temperature: 90°C



Physical Properties	Test Method	Unit	Typical Value
Specific Density	ISO 1183	g/cm³	1.26
Mechanical Properties	Test Method	Unit	Typical Value
Tensile Strength @ Yield	ISO 527	MPa	44
Elongation @ Yield	ISO 527	%	7
Flexural Strength	ISO 178	MPa	45
Izod Impact Strength (Notched) @ 23°C	ISO 180	kJ/m²	2
Thermal Properties	Test Method	Unit	Typical Value
Heat Distortion Temperature @ 0.45 MPa	ISO 75	°C	68
Heat Distortion Temperature @ 1.8 MPa	ISO 75	°C	62
Vicat Softening Temperature	ISO 306	°C	78

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